

Date: Monday, 09/02/2009 10:16:13 AM  
 User: Linda Lacelle

*PRIME AXI*

# Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D212-725-1-111
Job Number : 45608	
Estimate Number : 10804	
P.O. Number :	Part Number : D2127251111
This Issue : 09/02/2009 S.O. No. :	Drawing Number : PRIME
Prsht Rev. : NC	Project Number :
First Issue : / / Type : MACHINED PARTS	Drawing Revision :
Previous Run : 00015	Material :
Written By :	Due Date : 16/02/2009 Qty: 6 Um: Each
Checked & Approved By :	
Comment :	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

PULL FROM STOCK:

6 X D212-725-1-111 B *33652*

*ml 09 02 12 (6)*

2.0	D2127251111	ENGINE MOUNT DECK FITTING
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)  
 ENGINE MOUNT DECK FITTING

*ml 09 02 12 (6)*

3.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1

PRIME PER QSI005 *Tempo. -> yellow epoxy*  
 (PER ATTACHED EMAIL FROM DAVID SHEPHERD)

*ZC 09.03-10*

*ml 09 02 12 (6)*

4.0	QC14	INSPECT SPRAY PAINT
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Comment: INSPECT SPRAY PAINT

*90B23*

5.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: REMESURE PART...FORWARD MEASUREMENTS  
 TO DAVID SHEPHERD

*90B23*  
*see attached e-mail*

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: 1212-7251-11 PAR #: N/A Fault Category: Prod / Finishing NCR: (Yes) No DQA: D Date: 09/03/24  
 Resolution: Re-work Disposition: Re-work QA: N/C Closed: D Date: 09/03/24

NCR: <u>45608</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
<u>9/3/24</u>	<u>#30</u>	<u>During QC14 inspection it was found a Repriner in the inside channel.</u>	<u>[Signature]</u>	<u>Strip and Re prime as per Q82005</u>	<u>RT 09/03/24</u>	<u>[Signature]</u>	<u>[Signature]</u>	<u>[Signature]</u>
		<u>R.C: process / hard to get place.</u>						

NOTE: Date & initial all entries

Date: Monday, 09/02/2009 10:16:13 AM  
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## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D212-725-1-111

Job Number: 45608

Part Number: D2127251111

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

RE-IDENTIFY  
USING NEW B/N

*6/3/23 (6) 57367*

7.0

QC21

FINAL INSPECTION/W/O RELEASE



*09/03/24 AJ*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*mr 09-03-23*



## L Lacelle

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**From:** David Shepherd [dshepherd@dartaero.com]  
**Sent:** February 8, 2009 9:48 PM  
**To:** 'L Lacelle'  
**Cc:** 'Roberto Fuentes'; 'Harvey Siemens'  
**Subject:** RE: D212-725-1-111 in stock?

Please proceed with priming these parts.  
I would like to measure them after they are primed.

Thanks,  
David

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**From:** L Lacelle [mailto:llacelle@dartaero.com]  
**Sent:** Thursday, February 05, 2009 5:11 AM  
**To:** 'David Shepherd'  
**Cc:** 'Roberto Fuentes'; 'Harvey Siemens'  
**Subject:** RE: D212-725-1-111 in stock?

They have a value of 62.75ea. If you wanted to prime, it would cost cheaper to prime than to scrap  
LL

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**From:** David Shepherd [mailto:dshepherd@dartaero.com]  
**Sent:** February 4, 2009 5:31 PM  
**To:** 'L Lacelle'  
**Cc:** 'Roberto Fuentes'; 'Harvey Siemens'  
**Subject:** RE: D212-725-1-111 in stock?

What is the value of these parts if we were throw them out?  
What would it cost to prime them?

Thanks,  
David

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**From:** L Lacelle [mailto:llacelle@dartaero.com]  
**Sent:** Wednesday, February 04, 2009 1:38 PM  
**To:** 'Roberto Fuentes'  
**Cc:** 'David Shepherd'; 'H. Siemens'  
**Subject:** RE: D212-725-1-111 in stock?

6 in stk, 0 in production  
LL

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**From:** Roberto Fuentes [mailto:rfuentes@dartaero.com]  
**Sent:** February 4, 2009 3:20 PM  
**To:** Linda Lacelle  
**Cc:** David Shepherd; H. Siemens  
**Subject:** D212-725-1-111 in stock?

09/02/2009

Hi Linda,

Can you tell me how many of D212-725-1-111 Large Engine Mount we have in stock and also if any in production right now please?

Thanks,  
Roberto

No virus found in this incoming message.

Checked by AVG.

Version: 7.5.552 / Virus Database: 270.10.17/1934 - Release Date: 2/4/2009 8:24 AM

No virus found in this outgoing message.

Checked by AVG.

Version: 7.5.552 / Virus Database: 270.10.17/1934 - Release Date: 2/4/2009 8:24 AM

No virus found in this incoming message.

Checked by AVG.

Version: 7.5.552 / Virus Database: 270.10.17/1934 - Release Date: 2/4/2009 8:24 AM

No virus found in this outgoing message.

Checked by AVG.

Version: 7.5.552 / Virus Database: 270.10.19/1939 - Release Date: 2/7/2009 1:39 PM

09/02/2009

## L Lacelle

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**From:** Mark Miele [mmiele@eaglecopters.com]  
**Sent:** March 20, 2009 3:48 PM  
**To:** 'L Lacelle'  
**Subject:** RE: rfq

Roberto said that with the primer they are now within tolerance  
They are ok to ship to us.

Regards,

### Mark Miele, Purchasing

Eagle Copters Maintenance Ltd.  
823 McTavish Road NE, Calgary, Ab, Canada T2E 7G9  
Toll: Free 1-800-564-6469  
Phone 1-403 250-7370  
Fax: 1-403-250-7110

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**From:** L Lacelle [mailto:llacelle@dartaero.com]  
**Sent:** Friday, March 20, 2009 12:24 PM  
**To:** 'Mark Miele'  
**Cc:** 'David Shepherd'; 'Brigitte Golden'  
**Subject:** RE: rfq

Mark, the D212-725-1-111's are the ones David had us prime, can you use them ???  
Need to know asap.  
Thx  
Linda

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**From:** Mark Miele [mailto:mmiele@eaglecopters.com]  
**Sent:** March 20, 2009 11:42 AM  
**To:** 'L Lacelle'  
**Subject:** RE: rfq

Great,

I just faxed over Po 09-000717

Have a great weekend!

Regards,

### Mark Miele, Purchasing

Eagle Copters Maintenance Ltd.  
823 McTavish Road NE, Calgary, Ab, Canada T2E 7G9  
Toll: Free 1-800-564-6469

23/03/2009

Phone 1-403 250-7370  
Fax: 1-403-250-7110

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**From:** L Lacelle [mailto:llacelle@dartaero.com]  
**Sent:** Friday, March 20, 2009 5:04 AM  
**To:** 'Mark Miele'  
**Subject:** RE: rfq

Please see below

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**From:** Mark Miele [mailto:mmiele@eaglecopters.com]  
**Sent:** March 19, 2009 4:33 PM  
**To:** 'L Lacelle'  
**Subject:** FW: rfq

Updated request

Qty 2 p/n D212-725-1-111 ENGINE MOUNT DECK FITTING  
Qty 1 p/n D212-725-1-109 ENGINE MOUNT DECK FITTING

Qty 1 p/n D412-775-013 Step Protective Trim Kit -stk, 89.73ea  
Qty 1 p/n D412-775-011 Door Still Protective Trim Kit – stk, 230.94ea

Regards,

**Mark Miele, Purchasing**  
Eagle Copters Maintenance Ltd.  
823 McTavish Road NE, Calgary, Ab, Canada T2E 7G9  
Toll: Free 1-800-564-6469  
Phone 1-403 250-7370  
Fax: 1-403-250-7110

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**From:** Mark Miele [mailto:mmiele@eaglecopters.com]  
**Sent:** Thursday, March 19, 2009 1:49 PM  
**To:** 'L Lacelle'  
**Subject:** rfq

Hi Linda,

Please provide price and availability for

Qty 2 p/n D212-725-1-111 ENGINE MOUNT DECK FITTING  
Qty 2 p/n D212-725-1-109 ENGINE MOUNT DECK FITTING

Regards,

23/03/2009



**Mark Miele, Purchasing**

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